

CLAIM AMENDMENTS

1 1. (previously presented) A method for the wet
2 mechanical processing of a mixture of materials using water as
3 solvent, detergent and separating agent,
4 the method comprising the steps of:
5 continuously mixing the mixture of materials in a mixer
6 with water as separating agent and detergent, without separating
7 off compounds of the mixture, until a dry substance content of 15%
8 to 25% is obtained,
9 a) thereafter
10 discharging the mixture of materials from the mixer
11 by means of a conveyor,
12 adding water to the mixture such that light
13 components remain dissolved in a solid/liquid
14 mixture having a dry substance content of 10%
15 to 20% and heavy components settle and are
16 separated by means of the conveyor as a first
17 inert heavy fraction having a grain size of >
18 25 mm,
19 sieving off, rinsing, and pressing from the
20 remaining solid/liquid mixture, organic light
21 materials having a grain size of 30 to 120 mm
22 as a first organic light fraction,

23 b) thereafter separating by sieving and rinsing from the
24 remaining suspension having an adjusted dry substance content of 6%
25 to 12% first inert heavy materials having a grain size of 2-25 mm
26 by gravity and subsequently further organic light materials having
27 a grain size of 3 to 30 mm,

28 c) thereafter separating from the remaining suspension
29 having an adjusted dry substance content of 3% to 8% further inert
30 heavy materials having a grain size of < 2 mm by centrifugal forces
31 and subsequently separating by sieving and rinsing further organic
32 light materials having a grain size of 150 µm to 3 mm.

1 2. (previously presented) The method according to claim
2 1 wherein in steps a) to c) fresh water or recirculated water
3 consisting of unprocessed and/or purified filtrate or respectively
4 sewage water of step b) or c) is used as solvent, detergent or
5 respectively separating agent.

1 3. (currently amended) The method according to claim 1,
2 further comprising before step a) the steps of
3 conveying the mixture of materials into the mixer by
4 means of a dosing conveyor and
5 adding water already to the mixture in the conveyor
6 [[water]] for improving the wetting ability of the mixture of
7 materials and for pre-mixing.

1 4. (previously presented) The method according to claim
2 1 wherein in step a) discharge from the mixer is separated by means
3 of a spiral conveyor that has a sufficient free section area in an
4 upper part, so that a portion principally consisting of light
5 materials is directly carried away into an upflow classifier above
6 the screw and that another portion principally consisting of heavy
7 materials is further cleaned of light materials by means of rinsing
8 water and is discharged via the spiral conveyor.

1 5. (previously presented) The method according to claim
2 4 wherein in step a) the light materials are transferred outward
3 into a sieve via hydraulic pressure caused by a fill level in the
4 mixer, pressure created by rinsing water pumps as well as by a
5 fresh water supply via the upflow classifier.

1 6. (previously presented) The method according to claim
2 4 wherein in step a) the heavy materials in the conveyor are rinsed
3 with filtrate of step b) and purified filtrate of the third step as
4 well as with fresh water in a cascaded manner such that settling
5 heavy materials are cleaned of dissolved organic material, light
6 materials and finer heavy materials.

1 7. (previously presented) The method according to claim
2 6 wherein in step a), compressed air is additionally employed for
3 rinsing the heavy materials in the conveyor.

1 8. (previously presented) The method according to claim
2 6 wherein the inert heavy materials that have been discharged in
3 step a) are dumped directly or after a rotting or deterioration.

1 9. (previously presented) The method according to claim
2 6 wherein the inert heavy materials that have been discharged in
3 step a) are crushed via a breaker and after the crushing are either
4 added to the mixture of materials of step b) when crushed to less
5 than 15 mm or the mixture of materials of step c) or when crushed
6 to less than 3 mm for further purification, wherein before the
7 crushing, metals are separated out by a metal separator.

1 10. (previously presented) The method according to
2 claim 5 wherein in step a), the light materials are rinsed with
3 purified filtrate of step c) or with fresh water during sieving.

1 11. (previously presented) The method according to
2 claim 10 wherein in step a) the sieved light materials are
3 dehydrated by a single-step or multiple-step mechanical
4 dehydration.

1 12. (previously presented) The method according to
2 claim 11 wherein the light materials are crushed before being

3 pressed so that a higher dehydration rate of biogenous organic
4 compounds can be achieved.

1 13. (previously presented) The method according to
2 claim 1 wherein filtrates of step a) are conveyed into a
3 sedimentation basin of step b) due to the hydraulic pressure.

1 14. (previously presented) The method according to
2 claim 13 wherein in step b) filtrates of step a) are rinsed in a
3 conveyor with air or with a filtrate from step c) or with fresh
4 water in a cascaded manner, wherein further heavy materials are
5 cleaned of dissolved organic material, light materials and finer
6 adhering heavy materials.

1 15. (previously presented) The method according to
2 claim 14 wherein light materials are carried away from the
3 sedimentation basin via an overflow to a sieve where they are
4 sieved, rinsed and pressed.

1 16. (previously presented) The method according to
2 claim 15 wherein light materials that have been separated out via
3 the sieve are dehydrated by a single-step or multiple-step
4 mechanical dehydration.

1 17. (previously presented) The method according to
2 claim 1 wherein a filtrate of step b) at first is conveyed into a
3 filtrate vessel and therefrom is conveyed into a hydrocyclone in
4 step c), by means of which, according to dry substance content and
5 viscosity of the filtrate, heavy materials of a grain size up to
6 50 - 150 μ m are separated out.

1 18. (previously presented) The method according to
2 claim 17 wherein an underflow of the hydrocyclone is classified and
3 washed by a sorting spiral by addition of recirculated water,
4 wherein the purified heavy fraction is washed and dehydrated via a
5 sedimentation basin having a screw discharge by rinsing with fresh
6 water as well as the heavy fraction that is loaded with organic
7 material and the washing water is recirculated into the filtrate
8 vessel of step b).

1 19. (previously presented) The method according to
2 claim 17 wherein the underflow of the hydrocyclone is washed and
3 dehydrated via a vibration sieve with fresh water rinsing.

1 20. (previously presented) The method according to
2 claim 17 wherein overflow of the hydrocyclone is conveyed to a
3 vibration sieve from which sieved-off particles are rinsed with
4 fresh water or filtrate and pre-thickened filter cake is dehydrated

5 mechanically via a screw press and pressed-out water is
6 recirculated into the vibration sieve.

1 21. (previously presented) The method according to
2 claim 20 wherein filtrate from the vibration sieve is processed in
3 an aerobic manner or in an anaerobic manner and subsequently
4 recirculated into the process.

1 22. (previously presented) The method according to
2 claim 21 wherein filtrate is conveyed into a further filtrate
3 vessel wherein a residence time of the filtrate in this vessel as
4 well as a residence time of the filtrate of step b) in the filtrate
5 vessel upstream of the hydrocyclone by a respective dimensioning of
6 the vessels is selected such that the filtrates are hydrolized.

1 23. (previously presented) The method according to
2 claim 22 wherein a partial stream of filtrate from the filtrate
3 vessel is purified via an anaerobic sewage treatment and a purified
4 discharge from the sewage treatment is re-used as recirculated
5 water in the process such that with a low pH of the recirculated
6 water a higher solubility of the organic fraction can be achieved.

1 24. (previously presented) The method according to
2 claim 21 wherein filtrate of step c) that has been processed in an
3 aerobic or anaerobic manner is cleaned of pollutants or of salts

4 before being recirculated into the process as recirculated water
5 via microfiltration, nanofiltration or reverse osmosis systems,
6 such that the purified recirculated water reduces the pollutant
7 concentration of the mixture of materials in the process .

1 25. (previously presented) The method according to
2 claim 21 wherein the recirculated filtrate is heated up to 30-85°
3 before recirculation into the process via a heat exchanger for
4 improving separating performance of the total system, dehydration
5 rate of the organic fraction, solubility of the fermentable organic
6 material and sterilization of the individual fractions as well as
7 for setting a temperature of 35° or 55° that is required for the
8 fermentation of sewage water or of light material fractions.

1 26. (previously presented) The method according to
2 claim 21 wherein for fermentation of the sewage water as well as of
3 light material fractions, a dry or wet fermentation process is
4 employed.

1 27. (previously presented) The method according to
2 claim 26 wherein the light material fractions that have been
3 separated out in steps a) to c) during the fermentation are
4 adjusted to a predetermined dehydration rate and they are then
5 crushed.

1 28. (previously presented) The method according to
2 claim 1 wherein the light material fractions that have been
3 separated out in steps a) to c) are conveyed into a hydrolizer or a
4 percolator, whereby the light materials after hydrolysis or the
5 percolation have better mechanical dehydration properties.

1 29. (previously presented) The method according to
2 claim 1 wherein the light materials that have been separated out
3 during the first to step c) are dehydrated principally mechanically
4 or are thermally or thermally-biologically after-treated and dried
5 for energy utilization or utilization as material in the form of a
6 dry fertilizer.

1 30. (previously presented) The method according to
2 claim 29 wherein the thermally dried light material fractions are
3 used as dry fertilizer pellets after a pelletization for the
4 improvement of plant tolerance.

1 31. (previously presented) The method according to
2 claim 29 wherein the dried light fractions are employed as
3 pelletization auxiliary means for pelletization of substitute
4 combustibles as packaging waste or reprocessed sieve overflow from
5 mechanical-biological processing plants, whereby at the same time
6 thermal stability of the combustible pellets in shaft gasification
7 methods is improved.

1 32. (previously presented) The method according to
2 claim 1 wherein sludge from the aerobic and anaerobic recirculated
3 water processing is utilized due to a remaining pollution load
4 separately from the purified light material fractions.

1 33. (previously presented) The method according to
2 claim 1 wherein very fine heavy materials that remain in the
3 filtrate after step c) and remaining very fine material are
4 separated along with the sludge from the purification of the
5 recirculated water.

1 34. (previously presented) The method according to
2 claim 1 wherein control of the quantities of the circulation, fresh
3 and sewage waters is effected depending on the viscosity of the
4 recirculated water and the current consumption of the mixer.

1 35. (currently amended) A device for performing the
2 method according claim 1, the device consisting of the serial
3 connection of:

4 a dosing conveyor, a mixer, a spiral conveyor, an upflow
5 classifier, a sieving device and a press;

6 in step a) of the method

7 a sedimentation basin, a screw discharge, a sieving
8 device and a filtrate vessel; and

9 in step b) of the method

10 a rotary pump, a hydrocyclone, a vibration sieve and
11 a screw press, as well as, upstream of the
12 hydrocyclone, a sorting spiral, a calming bath
13 with sand discharge, [[; and]]

14 in step c) of the method

15 from the remaining suspension having an adjusted dry
16 substance content of 3% to 8% further inert heavy materials having
17 a grain size of < 2 mm are separated out by centrifugal forces and
18 subsequently further organic light materials having a grain size of
19 150 5676Rive
20 µm to 3 mm are separated by sieving and rinsing.

1 36. (previously presented) The device according to
2 claim 35 wherein the dosing conveyor of step a) of the method is a
3 spiral conveyor.

1 37. (currently amended) The device according to claim
2 35 wherein the mixer of step a) of the method is designed as a
3 standing vessel having a stirrer that is **preferably** driven from
4 below, wherein discharge of the suspension is in a lower area of
5 the mixer.

1 38. (previously presented) The device according to
2 claim 35 wherein the spiral conveyor of step a) of the method has a
3 maximum diameter of 300 mm and a thread pitch of about 150 mm as
4 well as in an upper area a free flow cross section of about 150 mm.

1 39. (previously presented) The device according to
2 claim 35 wherein the sieving device of step a) of the method is a
3 sieving screw that beside the function of sieving and washing also
4 presses the light materials.

1 40. (previously presented) The device according to
2 claim 35 wherein the press of step a) of the method consists of one
3 or more screw presses.

1 41. (previously presented) The device according to
2 claim 35 wherein the sedimentation basin of step b) is a sand
3 classifier.